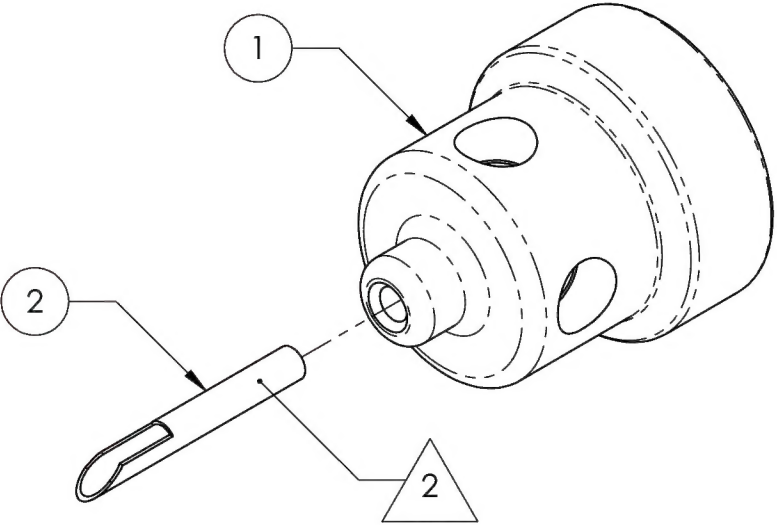


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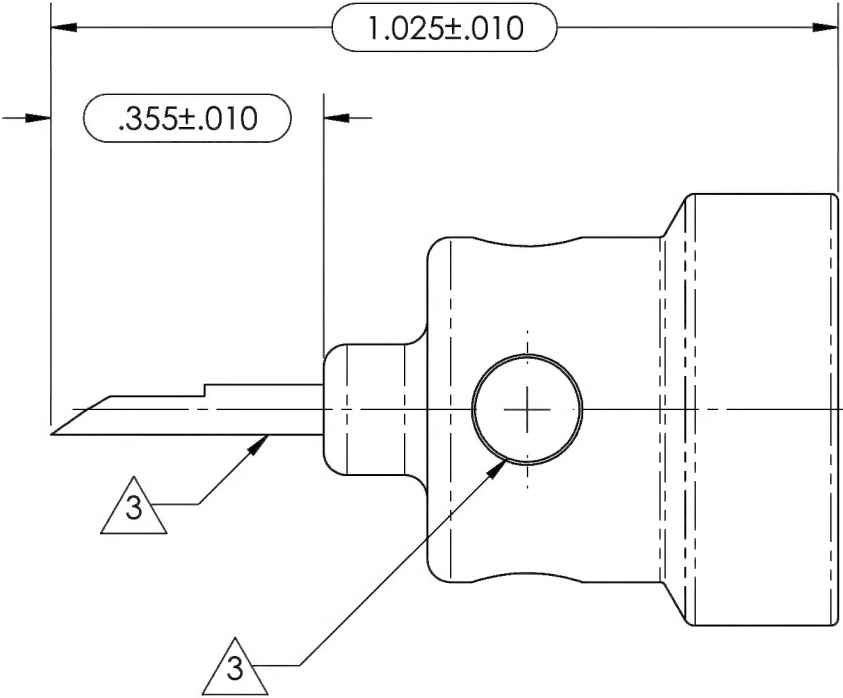
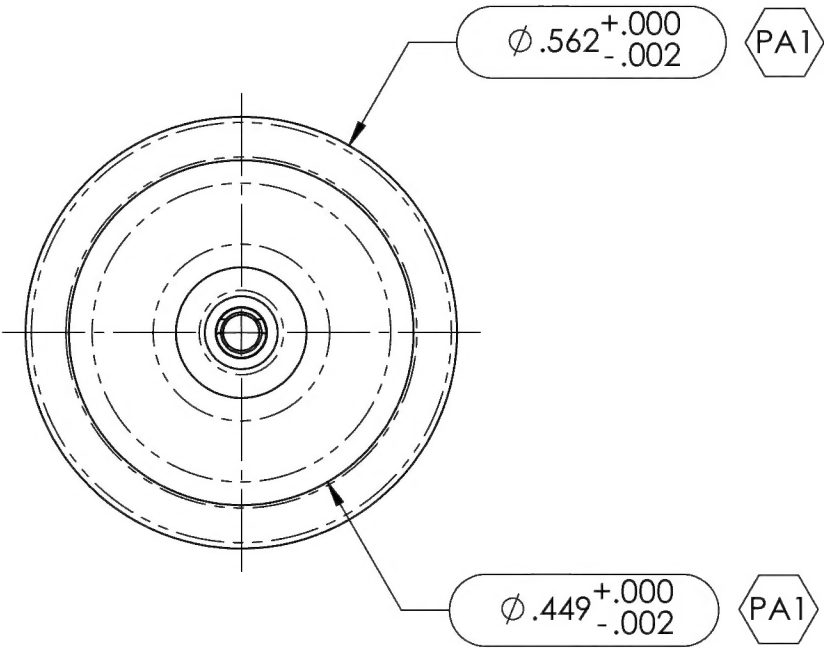
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-24-2014	P. BRAVO
A	INCORPORATED ECN 05186	10-22-2015	P. BRAVO

NOTES:

1. IDENTIFY IAW MPP-120
2. APPLY ITW DEVCON 14200 SERIES EPOXY (OR SIMILAR) TO MATING SURFACES OF BAYONET F/N 2 AND BAYONET BODY F/N 1
3. ROTATIONAL ALIGNMENT OF BAYONET F/N 2 AND BAYONET BODY F/N 1 IS ARBITRARY; ACTUAL POSITION MAY VARY
4. UNLESS OTHERWISE NOTED DEBURR AND BREAK ALL SHARP EDGES
5. SHARPEN BAYONET TIP FOLLOWING ELLIPTICAL EDGE
6. MATERIAL: 303 SS IAW AMS-5640
- PA1 7. MATERIAL: 303 SS IAW AMS-5640 OR 304 SS IAW ASTM A908
8. FINISH 125/ MAXIMUM UNLESS OTHERWISE SPECIFIED



650.7201 PA1

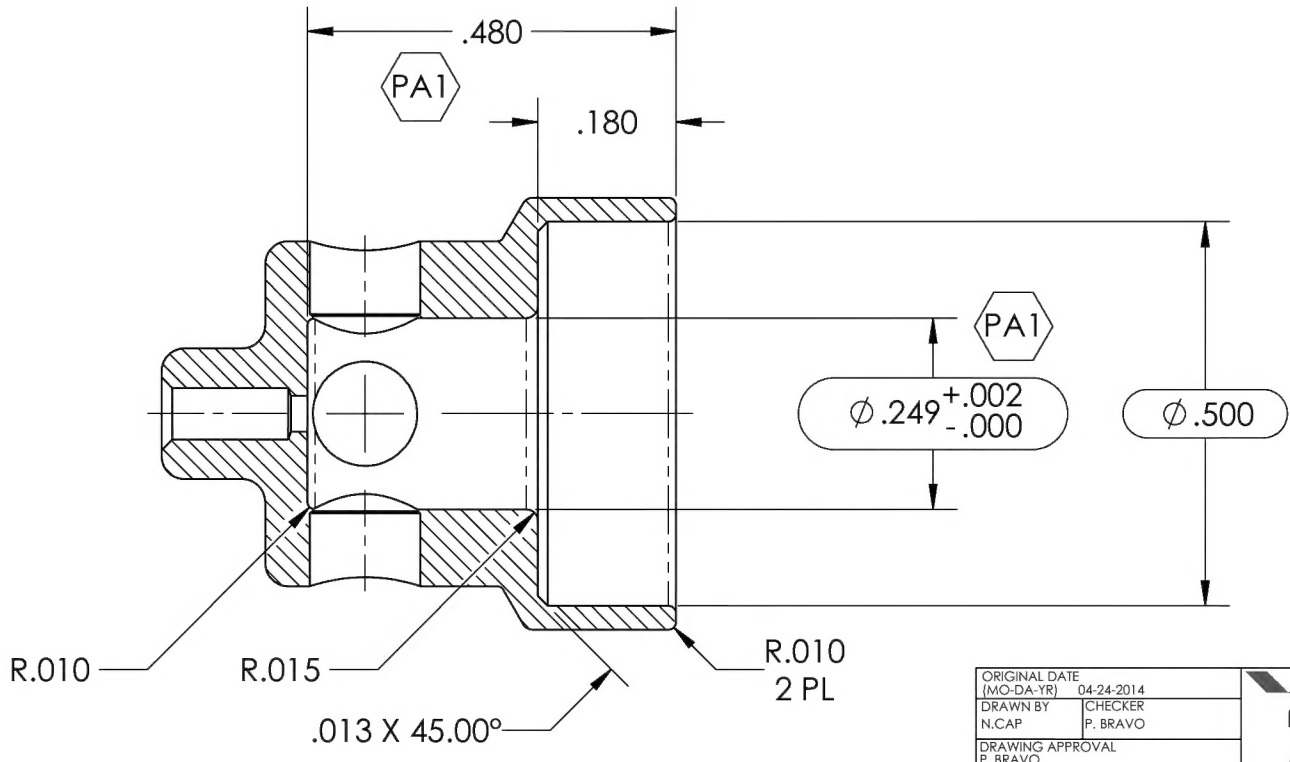
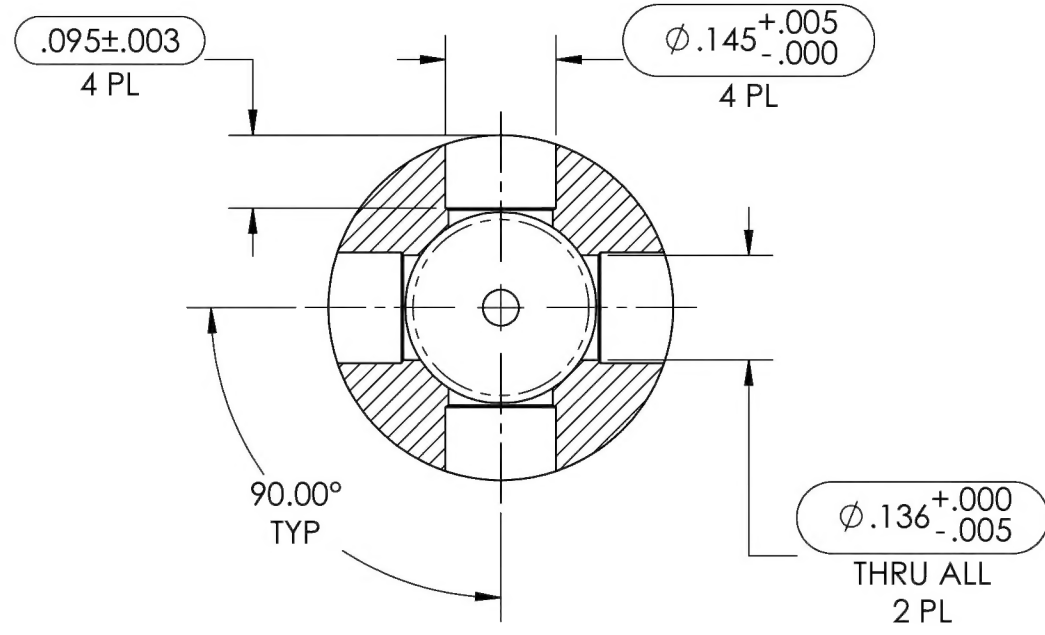
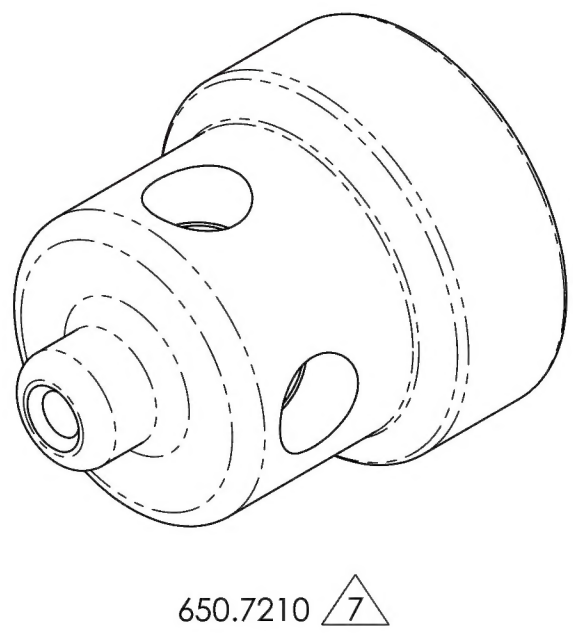
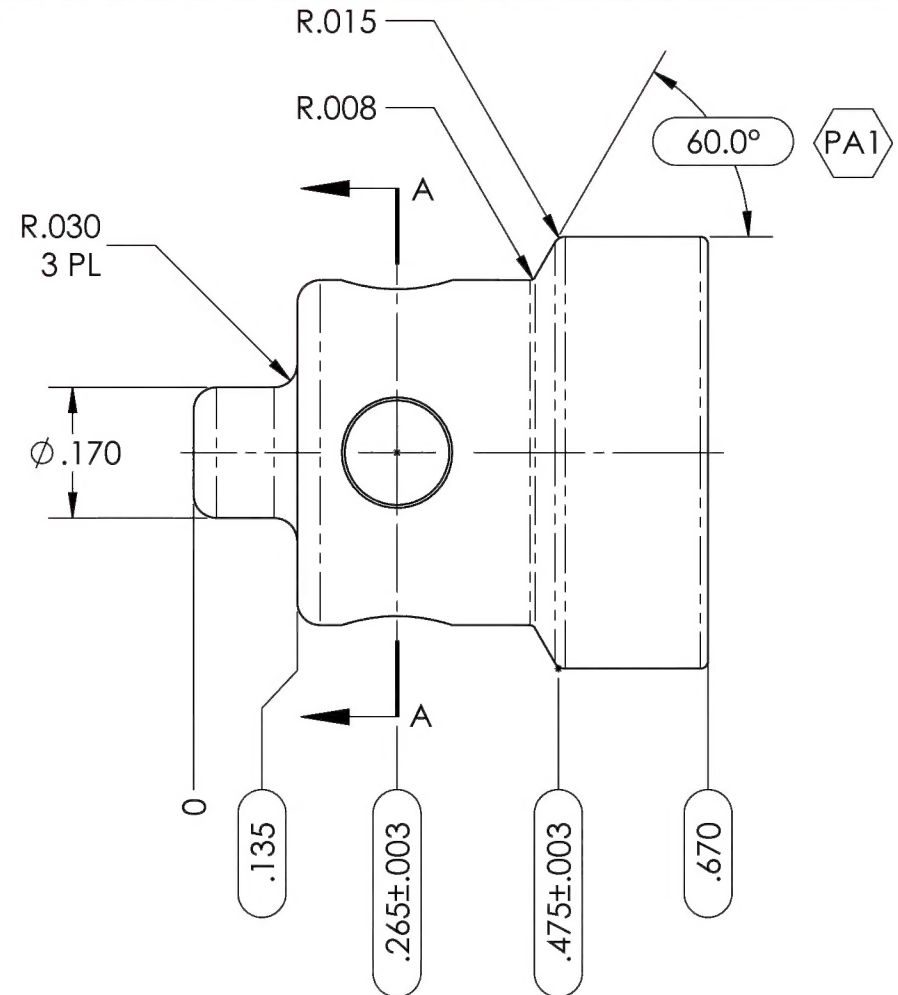
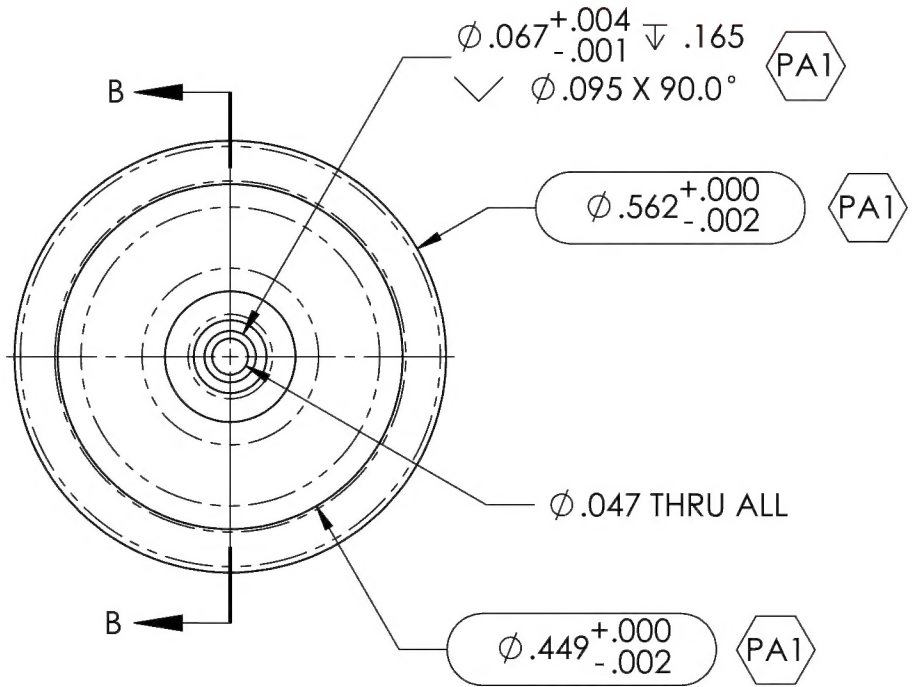


PROTOTYPE REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED
B1-1 B3-1 B7-1 C3-1 A3-2 A6-2 B3-2 C5-2 C7-2 D6-3	PA1	ADDED NOTE FOR FOR 304 MATERIAL. RENUMBERED NOTES AS REQUIRED DIMENSION WAS $\phi .562 \pm .001$ IS $\phi .562 \pm .000 / -.002$ P/N WAS 649.5701 IS 650.7201 DIMENSION WAS $\phi .449 \pm .001$ IS $\phi .449 \pm .000 / -.002$ DIMENSION WAS $\phi .067$ IS $\phi .067 \pm .004 / -.001$ DIMENSION WAS $\phi .562 \pm .001$ IS $\phi .562 \pm .000 / -.002$ ADDED 60.0° DIMENSION DIMENSION WAS $\phi .449 \pm .001$ IS $\phi .449 \pm .000 / -.002$ DIMENSION WAS .495 IS .480 DIMENSION WAS $\phi .249 \pm .001$ IS $\phi .249 \pm .002 / -.000$ DIMENSION WAS .520 ± .010 IS .52	06/01/2020	T. CROSS

	1	2	650.7211	BAYONET	<div><div>7</div></div>	
	1	1	650.7210	BAYONET BODY	<div><div>6</div></div>	<div><div>8</div></div>
	X		650.7201	BAYONET ASSEMBLY		
	.7201	FIND NO.	PART NO.	DESCRIPTION	MAT'L	SPEC
QTY		PARTS LIST				
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR)		<div><div><div><div>DART</div><div>AEROSPACE</div><div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div></div>		
650.5300		DRAWN BY	CHECKER			
		N.CAP	P. BRAVO			
		DRAWING APPROVAL P. BRAVO 04-24-2014				
		CONTRACT No.		BAYONET ASSEMBLY		
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.010 3 PLACE DECIMALS ±.005 ANGLES ± .5°		SIZE	CAGE CODE	DWG. NO.
				B	07MZ6	650.7200
				SCALE	NONE	SHEET

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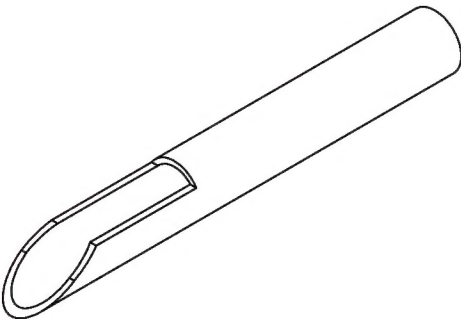
ORIGINAL DATE (MO-DA-YR) 04-24-2014		DRAWN BY N.CAP		CHECKER P. BRAVO	
DRAWING APPROVAL P. BRAVO 04-24-2014		CONTRACT No.		3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		2 PLACE DECIMALS \pm .010		3 PLACE DECIMALS \pm .005	
ANGLES \pm .5°		SCALE NONE		SHEET 2 OF 3	

DART
AEROSPACE
APICAL INDUSTRIES, INC.
dba DART AEROSPACE

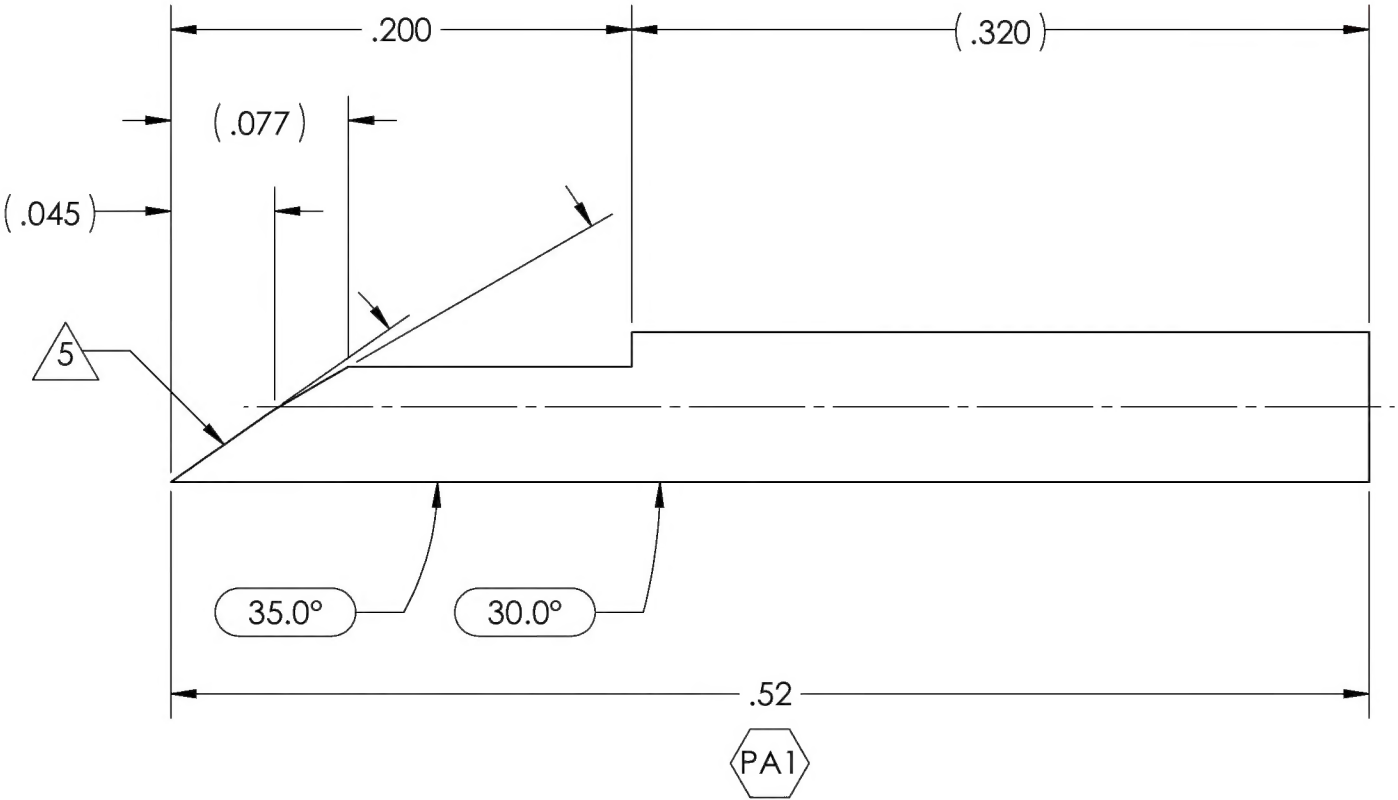
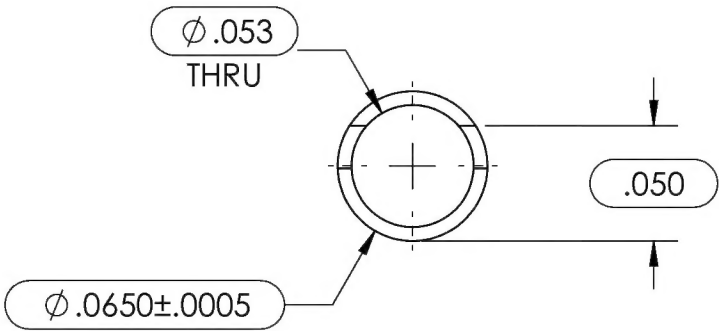
BAYONET ASSEMBLY

SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.7200	REV. PA1
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650.7211



ORIGINAL DATE (MO-DA-YR) 04-24-2014	
DRAWN BY N.CAP	CHECKER P. BRAVO
DRAWING APPROVAL P. BRAVO 04-24-2014	
CONTRACT No.	



3030 ENTERPRISE CT.,
SUITE A
VISTA, CA. 92081
(760)-724-5300

APICAL INDUSTRIES, INC.
dba DART AEROSPACE

BAYONET ASSEMBLY

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .010$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$	
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SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.7200	REV. PA1
SCALE NONE		SHEET 3 OF 3	